

CELL :- A361 **CELL NAME:-** Gear shifter **MACHINE / STAGE :-** ASSEMBLY **OPERATION :-** Neutral testing

KAIZEN THEME : To eliminate the rejection

IDEA :- TO provide pokayoka pin at neutral switch testing stage testing stage

Problem present status :- L.R.L slot position revers

COUNTERMEASURE:- Provide pin in fixture to lock the slot of LRL at neutral switch testing stage.

BENCHMARK	5
TARGET	0
KAIZEN START	12.04.2015
KAIZEN FINISH	17.04.2015



No provision to arrest LRL revers slot in fixture

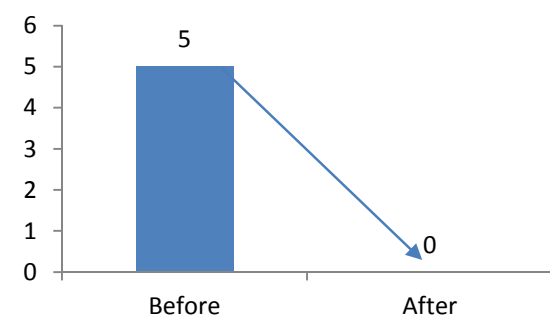
Guide pin provide to LRL resting slot

TEAM MEMBERS :- Samadhan, Sushma

BENEFITS :-
Eliminate to rejection.
Avoid the customer complaint.

WHY - WHY ANALYSIS :-
Why1 :-LRL slot position not ok.
Why2:-LRL slot position is on opposite side (reverse side).
Why3:- Existing process allows the defect
Why4:- No provision to arrest the such type of defect.

RESULT :-



KAIZEN SUSTENANCE

WHAT TO DO: To be started
Verification of Presence of guide pin in daily check sheet (F QA 33)
HOW TO DO: point add in daily check sheet
FREQUENCY – Daily start of the shift.

ROOT CAUSE :- No provision to arrest the such type of defect.

MATERIAL COST	LABOUR COST	TOTAL COST
IN RS	IN RS	IN RS
500	-----	500

REGISTRATION NO. & DATE: 10.04.2015
REGISTERED BY :- Sushma G
MANAGER'S SIGN :- Sunil Kinkar

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
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